

SAFETY AND BUILDINGS DIVISION Plumbing Product Review P.O. Box 2658 Madison, Wisconsin 53701-2658

Jim Doyle, Governor Jack L. Fischer, A.I.A., Secretary

December 19, 2005

AL'S CONCRETE PRODUCTS, INC. CHARLES MACH 800 TOWNHALL ROAD LA CRESCENT MN 55947

Re: Description: SEWAGE TANKS, CONCRETE

Manufacturer: AL'S CONCRETE PRODUCTS, INC.

Product Name: HOLDING, PUMP OR SIPHON, SEPTIC, 3.0 OR 4.5 FAST TANK

Model Number(s): 5235 (SEPTIC, SIPHON, PUMP OR 3.0 OR 4.5 FAST), 5366 (HOLDING)

(82.0" L.L., 65.4 GAL/IN., 96" MAX. DEPTH OF BURY, 2539 G.P.D. WHEN USED AS A

SEPTIC TANK BASED ON A 3 YR. SERVICE INTERVAL FOR RESIDENTIAL

WASTEWATER)

Product File No: 20050130

The specifications and/or plans for this plumbing product have been reviewed and determined to be in compliance with chapters Comm 82 through 84, Wisconsin Administrative Code, and Chapters 145 and 160, Wisconsin Statutes.

The Department hereby issues an approval based on the Wisconsin Statutes and the Wisconsin Administrative Code. This approval is valid until the end of April 2011.

This approval is contingent upon compliance with the following stipulation(s):

- This tank must be designed to withstand the pressures to which it will be subjected.
- The manufacturer must keep at the manufacturing plant a set of plans and specifications bearing the department's stamp of approval. The plans and specifications must be open to inspection by an authorized representative of the department.
- 1. A copy of this approval letter must be supplied to the buyer and installer of each tank sold.
 - 2. All laitance, loose or foreign material must be removed from each joint surface prior to the sealant being applied.
 - 3. Continuous sealant meeting Federal Specification SS-S-00210-A must be applied to each tongue and groove wall joint.
 - 4. After placement of the concrete sections on the sealant, continuous squeeze-out of the sealant must be visible inside and outside the tank.
 - 5. A certified plumbing inspector must confirm compliance with limitations 2, 3 and 4 above, by direct observations during each process.
- When this product receives wastewater from dwellings and is used as a septic tank, it will produce an effluent quality with a maximum monthly average value for BOD5 of greater than 30 mg/L and less than or equal to 220 mg/L TSS, or greater than 30 mg/L or less than or equal to 150 mg/L TSS, and F.O.G. of less than 30 mg/L.
- This product is approved to use the following:
 - Pipe materials constructed in conformance with Table 84.30-2 or 84.30-11, Wis. Admin. Code poured into tank cover or access cover.

- Four inch discharge opening in riser.

SBD-10564-E (N.10/97) File Ref: 05013001.DOC

AL'S CONCRETE PRODUCTS, INC. Page 2 December 19, 2005

- Bottom and side pipe openings for siphon, pump and holding tanks.
- Six inch inlet and outlet openings.
- Two inch schedule 40 PVC cast in riser for electrical wiring.
- Press Seal "Cast-A-Seal" and PSX Gasket System by Press Seal Gasket Corp., Polylok II High Pressure Pipe Seal by Polylok, and A-Lok X-Cel by A-Lok Products, Inc..
- Dual inlets at end of tank with one access opening above both inlets.
- Dual inlets at end of tank with one access opening above each inlet.
- Department approved effluent filter designed to be installed in a four inch diameter tee with extension and installed in accordance with the product approval for the filter including a properly sized and located access opening for service and maintenance.
- A concrete panel slid into a groove in the sidewalls to create a 2 compartment septic tank to aid in the settling out of solids in the effluent.
- 20" Riser and Cover (3009 & 3009-RC) and 24" Riser and Cover (3008 & 3008-RC) by Polylok.
- This tank may have a Bio-Microbics FAST 3.0 or 4.5 installed in accordance with the Wisconsin Plumbing Product approval for the FAST unit being installed.
- When this product is in installed with a BIO-MICROBICS FAST 3.0 or 4.5 treatment systems in accordance with
 the manufacturer's recommendations and per the product approval, which receives wastewater from dwellings, it
 will produce an effluent quality with a maximum monthly average value for BOD5 of less than or equal to 30
 mg/L, TSS of less then or equal to 30 mg/L TSS and F.O.G. of less than 30 mg/L and fecal coliform of less than
 or equal to 10,000 cfu/100ml.

This approval supersedes the approval issued on INSERT DATE under product file number 20030086.

This approval letter shall be incorporated with your previously approved plans and/or specifications approved under product file number 20030086

The department is in no way endorsing this product or any advertising, and is not responsible for any situation which may result from its use.

Sincerely,

Michael J. Beckwith, CIPE Plumbing Product Reviewer phone: 608-266-6742 fax: 608-267-9566

e-mail: mike.beckwith@wi.gov